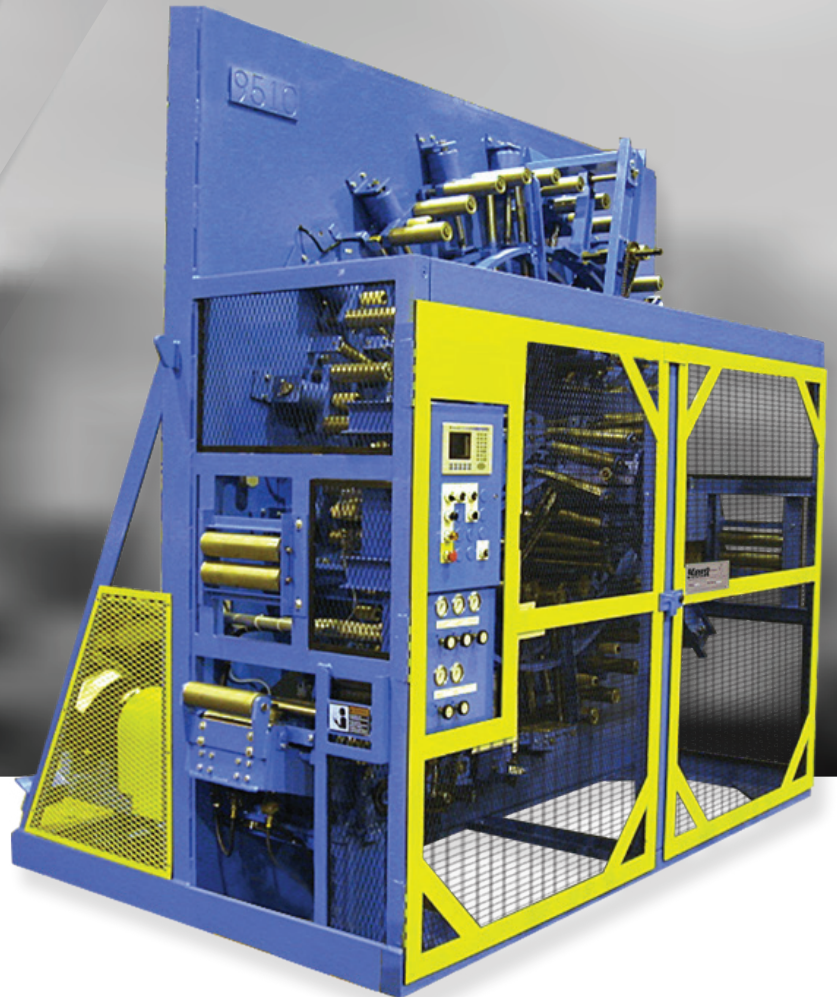


# Vertical Strip Accumulators

Trusted since 1971 by engineers, maintenance, and production leaders

FLOOP



ROLL FORMERS | TUBE MILLS

THOUSANDS SOLD  
WORLD-WIDE ALLOWING  
YOU TO CONTINUE YOUR  
PROCESS LINE DURING  
COIL CHANGEOVERS

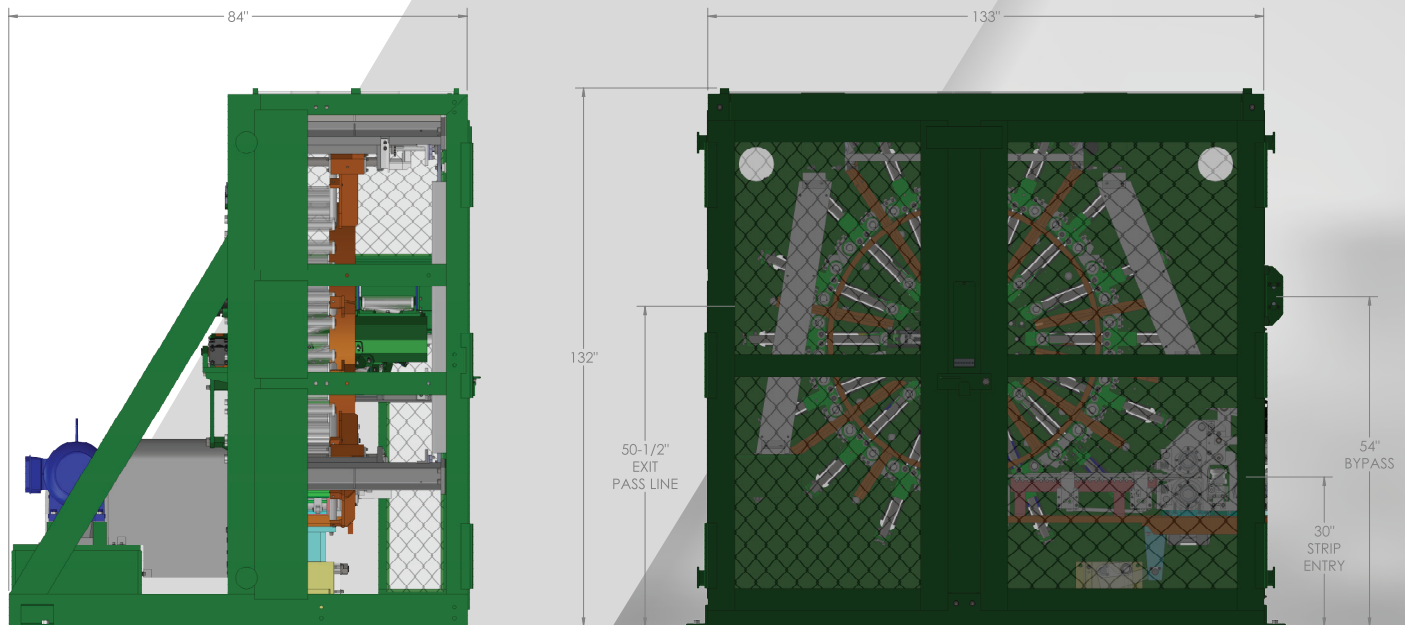
- ▶ Reduce downtime associated with coil changeover
- ▶ Less space required compared to horizontal strip accumulators
- ▶ More storage time vs. horizontal accumulators

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# Vertical Strip Accumulators

Accumulated material allows the process line to run during coil changeover and coil end welding. This greatly reduces downtime and allows your production process to run uninterrupted between coils.



\*DIMENSIONS SHOWN IN INCHES FOR MODEL R229

## MODELS AVAILABLE

Model	Min. Width	Max. Width	Min. Thickness	Max. Thickness
R12	1.5"	7.0"	0.020"	0.080"
R227	1.5"	11.5"	0.020"	0.100"
R229	1.5"	10.0"	0.028"	0.135"
R321	1.5"	12.7"	0.028"	0.165"
R323	1.5"	12.7"	0.028"	0.135"
R324	2.0"	14.3"	0.035"	0.165"
R422	2.0"	15.0"	0.040"	0.240"
R521	2.0"	21.0"	0.060"	0.290"

- ▶ 12-month warranty
- ▶ Used and refurbished machines available

## AVAILABLE OPTIONS

- ▶ Run empty mode to reduce entry system wear
- ▶ Air loaded pinch rolls to reduce shock of end weld through pinch rolls
- ▶ Small gauge package for running thin material
- ▶ Exit pinch rolls to feed pit prior to press

\*Above sizes are general recommendations, please contact us to discuss your specific application.

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