## **Horizontal Strip Accumulators**

Trusted since 1971 by engineers, maintenance, and production leaders

H-COIL



## CONTINUE YOUR PROCESS LINE DURING COIL CHANGEOVERS WITH A HORIZONTAL ACCUMULATOR

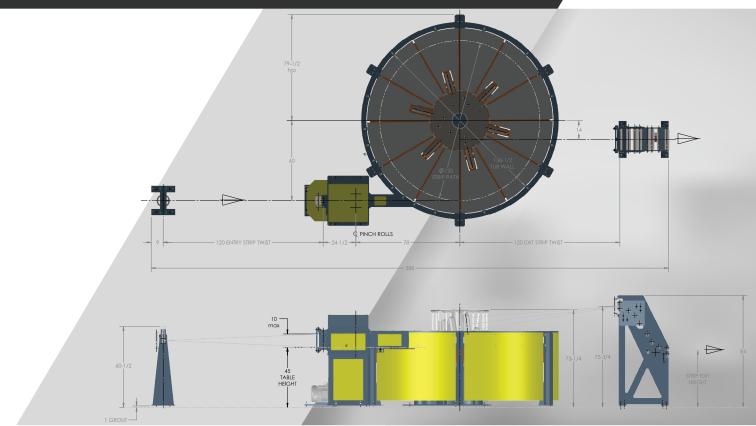
- Eliminate mill downtime associated with coil changeover
- ▶ Keep your process running to increase productivity
- Flexible layout options available to meet your space requirements



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## **Horizontal Strip Accumulators**

Accumulated material allows the process line to run during coil changeover and coil end welding. This greatly reduces downtime and allows your production process to run uninterrupted between coils.



\*DIMENSIONS SHOWN IN INCHES FOR MODEL HC-100

Horizontal accumulators provide the ability to run your process line while completing a coil changeover on the entry side. Storage calculations based on your application allow sufficient material to accumulate in the machine during uncoiler payoff.

If the accumulator is full before the coil runs out, the machine goes into mill match mode, where the entry and the exit are running at the same speed. Once the uncoiler pays out, the new coil end is welded to the tail while the accumulator feeds the mill. Then, the cycle repeats.

H-Coil					
Model	Min. Width	Max. Width	Min. Thickness	Max. Thickness	
HC-50	1"	6"	0.008"	0.040"	<ul> <li>12-month warranty</li> <li>Used and refurbished machines available</li> </ul>
HC-100	1"	10"	0.015"	0.135"	
HC-140	1"	14"	0.015"	0.160"	<ul> <li>AVAILABLE OPTIONS</li> <li>90° turn stands</li> <li>Auto tail out with complete entry systems</li> </ul>
HC-260	4"	22"	0.060"	0.250"	
HRSA-273	4"	24"	0.118"	0.375"	
HRSA-406	9"	38"	0.118"	0.625"	
HRSA-1320	12"	52"	0.160"	0.875"	
HRSA-1830	24"	72"	0.160"	1.250"	

\*Above sizes are general recommendations, please contact us to discuss your specific application.

