

# Stationary Coil End Welders

Trusted since 1971 by engineers, maintenance, and production leaders

H-STYLE



ROLL FORMERS | TUBE MILLS | STAMPERS

USED BY TUBE AND PIPE MILLS, STAMPERS,  
ROLL FORMING LINES, AND OTHER STRIP PROCESSORS.

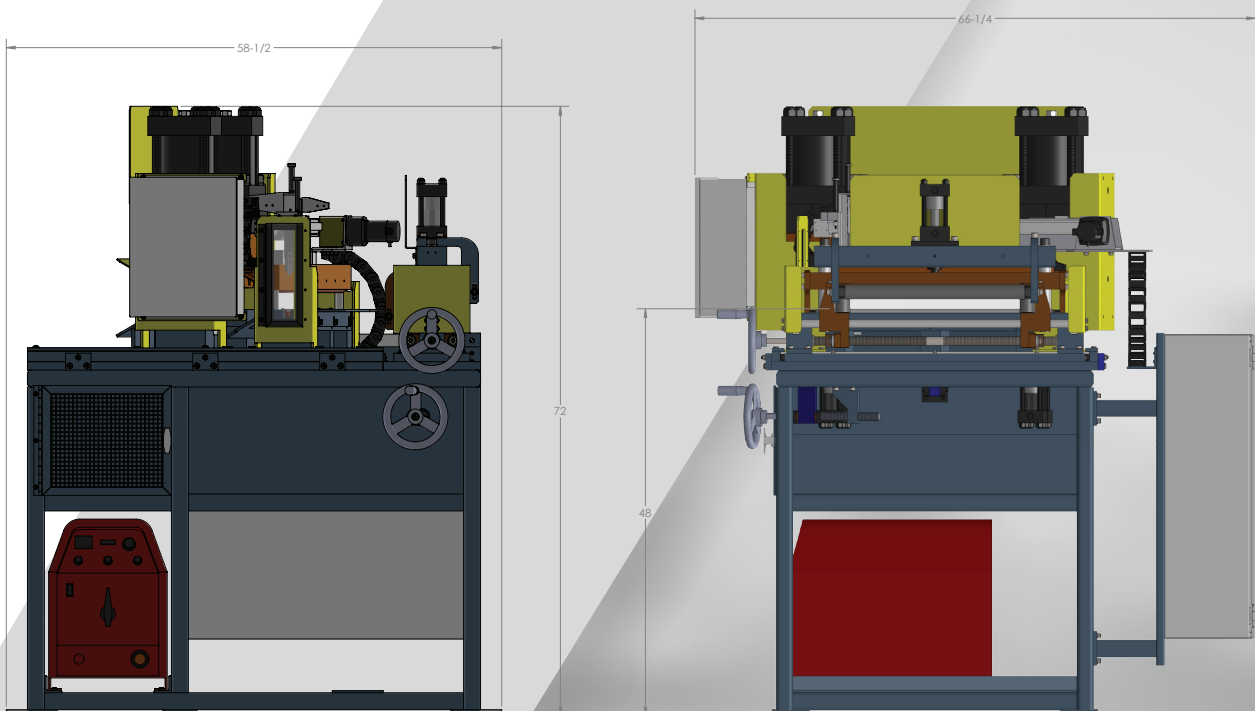
- Reduce scrap and downtime associated with coil change over
- Eliminate rethreading coil fed process lines
- TIG, MIG, plasma, and laser welding available based on application

**Kent**  
CORPORATION

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# Stationary Coil End Welders

Reduce downtime and scrap by eliminating the rethreading of lines. Semi and fully automatic machines available to fit your specifications.



\*DIMENSIONS SHOWN IN INCHES FOR H54F

## Stationary End Welders

### H-STYLE

Model	Min. Width	Max. Width	Min. Thickness	Max. Thickness
H12F	1"	7"	0.008"	0.100"
H24F	2"	10"	0.010"	0.156"
H45F	2"	16"	0.010"	0.187"
H56F	4"	20"	0.030"	0.250"
H67F	4"	24"	0.040"	0.375"
H77F	4"	36"	0.040"	0.375"
H88F	6"	48"	0.120"	0.500"
H109F	10"	72"	0.180"	0.625"

- ▶ 12-month warranty
- ▶ Used and refurbished machines available

#### AVAILABLE OPTIONS

- ▶ Bias welding to reduce tooling wear and increase weld strength
- ▶ Gas backup bar to improve weld quality
- ▶ Manual or hydraulic side guides
- ▶ Auxiliary pinch rolls to position coil ends
- ▶ Automatic weld cycle
- ▶ Post weld milling units (for MIG systems)
- ▶ Post weld annealers
- ▶ CE Components
- ▶ PMP (preventative maintenance plans)

**STATIONARY COIL END WELDERS ARE AVAILABLE IN A WIDE RANGE OF SIZES.**

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