

# Stationary Coil End Welders

Trusted since 1971 by engineers, maintenance, and production leaders

DSAA



ROLL FORMERS | TUBE MILLS | STAMPERS

USED BY TUBE AND  
PIPE MILLS, STAMPERS,  
ROLL FORMING LINES, AND  
OTHER STRIP PROCESSORS.

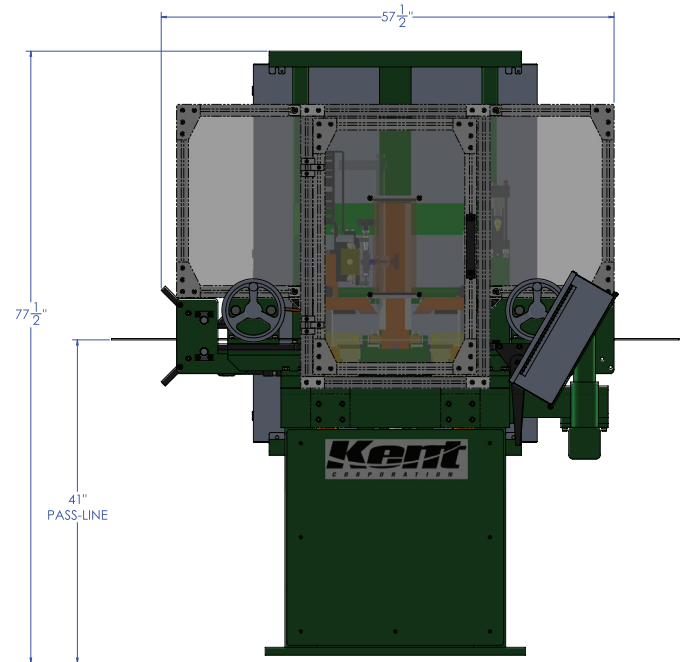
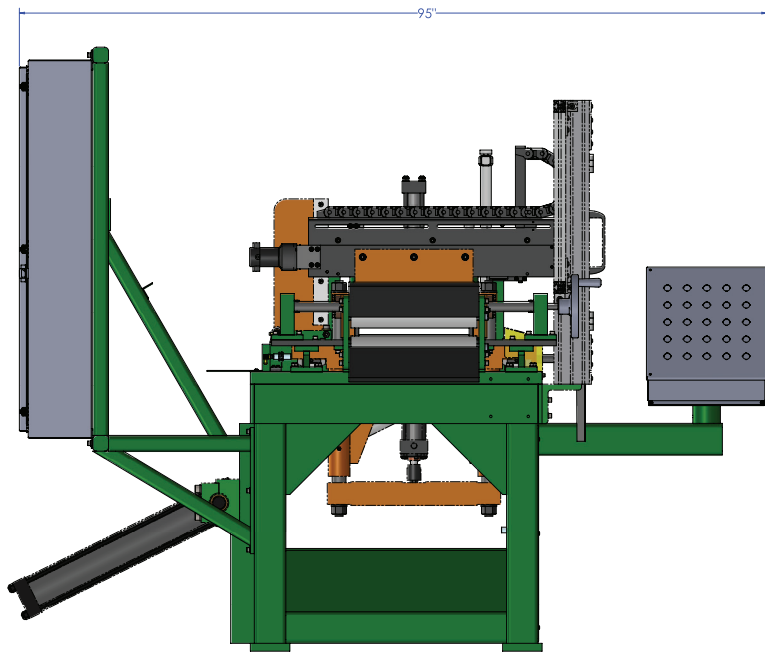
- Reduce scrap and downtime associated with coil changeover
- Eliminate rethreading coil fed process lines
- Strip retraction during shear return to prevent edge damage
- Superior clamping and indexing for proper fit up
- Semi-automatic or fully automatic weld cycles using TIG, MIG, plasma, and laser welding based on application

**Kent**  
CORPORATION

800.800.Kent (5368) | [kenttesgo.com](http://kenttesgo.com)

# Stationary Coil End Welders

Reduce downtime and scrap by eliminating the rethreading of lines. Semi and fully automatic machines available to fit your specifications.



## DSAA

Model	Min. Width	Max. Width	Min. Thickness	Max. Thickness
DSAA 10	3"	10"	0.008"	0.250"
DSAA 14	3"	14"	0.008"	0.250"
DSAA 16	3"	16"	0.008"	0.250"
DSAA 20	6"	20"	0.008"	0.375"
DSAA 24	6"	24"	0.008"	0.500"
DSAA 36	6"	36"	0.020"	0.500"

- ▶ 12-month warranty
- ▶ Used and refurbished machines available

### AVAILABLE OPTIONS

- ▶ Bias welding to reduce tooling wear and increase weld strength
- ▶ Gas backup bar to improve weld quality
- ▶ Manual or hydraulic side guides
- ▶ Auxiliary pinch rolls to position coil ends
- ▶ Automatic weld cycle
- ▶ Post weld milling units (for MIG systems)
- ▶ Post weld annealers
- ▶ PMP (preventative maintenance plans)

**STATIONARY COIL END WELDERS ARE AVAILABLE IN A WIDE RANGE OF SIZES.**

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